



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4025-3
Job Sheet 182020



Job split from 181496.

Part No: D4025-3

Job Qty: 4 ea

Part Name: Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 8/15/18

Created By: Natasha Belanger

Type: Stock

Description:

Note: D4025 REV.B IPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B 10.05.17 as per ECN10-562 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	8/15/18	8/15/18	0.00	0.00	Purchasing		<i>[Signature]</i> OCT 29 2018
110	Packaging	4 pcs	8/15/18	8/15/18	0.00	0.00	Packaging2		<i>[Signature]</i> OCT 29 2018
120	QC	4 pcs	8/15/18	8/15/18	0.00	0.00	QC6		38
130	Packaging	4 pcs	8/15/18	8/15/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	4 Ea	8/15/18	8/15/18	0.00	0.00	QC21		21

Part Op Descriptions: 100 - Issue P/O: _____ Purchase part as per Dwg D4025 Part #: 226-053 Possible Supplier: Forster's Instruments

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
226-053	Gasket	4 Ea (1 ea)	100-Purchasing	<i>S/22490</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	226-053	4	0	0

Part Specifications

Specifications could not be found.



Container No: S122491



Part: D4025-3

Job No: 182020

Serial No/Batch: S122491

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/29/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

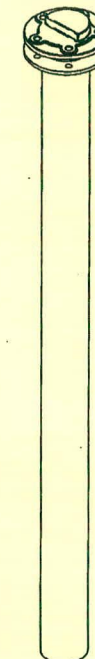
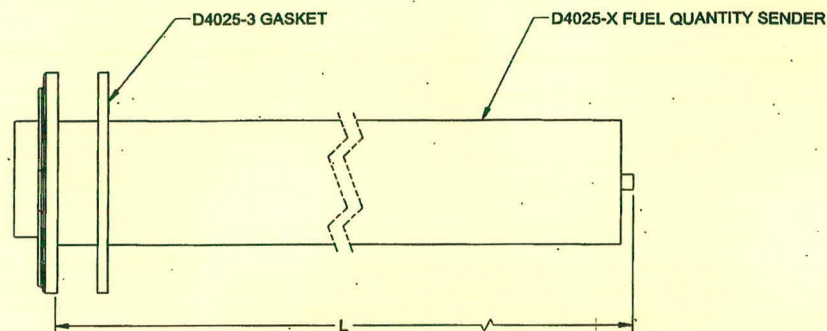
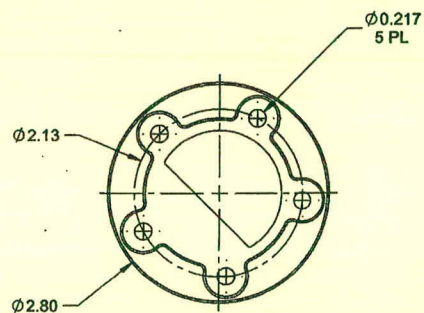
Plex 8/15/18 3:20 PM dart.belanger.natasha

1000 8 8 700
1000 8 8 700

1000 8 8 700

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4025-1	VDO-M47-JCA
D4025-3	N/A
D4025-5	N/A

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	LENGTH "L"	LOWER RESISTANCE LIMIT	UPPER RESISTANCE LIMIT	MATERIAL
D4025-1	FUEL QUANTITY SENDER	VDO SIEMENS	224-011-000-650	FORSTER INSTRUMENTS	224-265	25.59	82.2 ± 2.5 OHMS	2.5 ± 1.5 OHMS	N/A
D4025-3	GASKET	VDO SIEMENS	N/A	FORSTER INSTRUMENTS	226-053	N/A	N/A	N/A	RUBBER
D4025-5	FUEL QUANTITY SENDER	VDO SIEMENS	224-011-000-600	FORSTER INSTRUMENTS	224-260	23.62	85.3 ± 2.5 OHMS	2.5 ± 1.5 OHMS	N/A

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4025-X" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D4025-1 - 0.39 lbs
D4025-3 - 0.01 lbs
D4025-5 - 0.37 lbs
- 8) RECEIVING INSPECTION REQUIREMENTS:
 - a) REMOVE TRANSPORT PIN AND INSPECT FOR VISUAL DAMAGE
 - b) OVERALL CYLINDER LENGTH - SEE TABLE
 - c) HOLD IN VERTICAL POSITION AND MEASURE RESISTANCE READING FOR LOWER LIMIT
 - d) ROTATE 180° AND MEASURE RESISTANCE FOR UPPER LIMIT

RELEASED
2011-11-16

B	ADDED -3, ADDED SUPPLIER PART NO.	BC	11.10.04
A	NEW ISSUE	HS	10.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.10.04		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4025	REV. B
TITLE FUEL SENDER	SHEET 1 OF 1
SCALE NTS	
COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040645

Supplier: FOR002-VC
Forster Instruments
7141 Edwards Blvd
Mississauga
ON
L5S 1Z2 Canada
Phone: 905 795 0555
Fax: 905 795 0570

PO No: PO040645
PO Date: 7/30/18
Due Date: 8/29/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Revised Copy

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181496	226-053			Gasket As per Dwg D4025 Rev. B	Firmed	-	8/13/18	8 Ea	0 Ea	8 Ea	\$6.39/Ea	\$51.12
	182020					Firmed	-	8/29/18	4 Ea	0 Ea	4 Ea	\$6.39/Ea	\$25.56
4 X OCT 29 2018									Sub Total:	12	0	12	\$76.68

Grand Total: \$76.68

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

revised

**FORSTER INSTRUMENTS INC.**

7141 EDWARDS BLVD., MISSISSAUGA, ONTARIO L5S 1Z2

D - U - N - S 25 - 530 - 6649

PHONE (905) 795-0555 • FAX (905) 795-0570

TOLL FREE 1-800-661-2994 • TOLL FREE FAX 1-800-632-9943

Toll Free within Canada only

Automotive and Industrial Instruments, Controls and Equipment

A/C 8.32

Page: 1

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

TERMS AND CONDITIONS

- net 30 days from date of invoice unless otherwise stated.
- pay from invoice, statements upon request only.
- all claims for shortage must be made within ten days after receipt of goods.
- all claims for damage must be made with the carrier.
- all goods F.O.B. our Mississauga warehouse.
- orders subject to a minimum invoice value of \$50.00.
- goods cannot be returned without our Return Authorization Number.
- returned goods must be freight prepaid.
- any warranty expressed or implied is that of the manufacturer as stated in their literature.
- title of goods does not pass until goods are paid for in full.
- E. & O. E.

S
H
I
P

T
ODART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

STOMER	CUST. ORDER NO.	G.S.T. NUMBER	PROV. TAX NO.	S/M TYPE	PACKED BY
PARAER	P0040645 ✓	R101272607		SLOA	
DER DATE	DATE SHIPPED	OUR SALES ORDER NO.	SHIPPING REF. NO.	SHIP VIA	
31.07.18		S86597	02	FED EX	
NO.	QUAN.	SHIP.	B/O	PART NUMBER	DESCRIPTION

FED EX ACCT# 15179324-0

DAS
38
9-89

FUEL SENDER # 224-260-SP &
224-265-SP NEED
TO BE CERTIFIED FOR ACCURACY
PER
CUSTOMER DRAWING.
PARTS NEED TO BE TESTED FOR
OHMS

FUEL SENDERS AS PER CUSTOMER
SPECS.

*** B A C K O R D E R S ***

SHIP DATE: AUGUST 09, 2018
REQUIRES: AUGUST 13, 2018
=====

2

4

4 ✓

0 226-053

GASKET, FUEL SENDER, 54MM

RACK



